



TOOLS REQUIRED

- 1) CIRCULAR OR CHOP SAW
- 2) DRILL WITH 3/32" AND 3/8" DRILL BITS
- 3) DRIVER BITS TO MATCH SCREW HEADS
- 4) FRAMING SQUARE (OR SPEED SQUARE)
- 5) SOCKET WRENCH WITH 1/2" SOCKET (OR WRENCH)
- 6) METAL BLADED RECIPROCATING SAW OR GRINDER
- 7) TAPE MEASURE
- 8) SANDER
- 9) PENCIL
- 10) PRY BAR (depending upon board straightness)
- 11) EXTENSION CORD (depending upon shop layout)
- 12) SAWHORSES (depending upon shop layout)

CONSTRUCTION GUIDELINES

- SELECTIVELY CHOOSE BOARDS WITH LEAST IMPERFECTIONS. SPECIFICALLY AVOIDING KNOTS, USE THE BEST QUALITY BOARDS FOR SEATS. HIDE LUMBER IMPERFECTIONS TO BOTTOM, BACK AND/OR INSIDE. SQUARE ENDS OF ALL FACTORY BOARDS BEFORE BEGINNING.
- 2) IF YOU WISH TO ADD YOUR UNIT NUMBER TO THE END ASSEMBLY, YOU MAY WANT TO DO SO BEFORE ASSEMBLING ENDS. ARRANGING SO BOLT HEADS AND UNIT NUMBERS FACE OUTWARD, LAY LEGS ON A FLAT SURFACE AND THEN LAY TOP SUPPORTS AND SEAT SUPPORTS AS SHOWN IN SKETCH 1. THEN MATCH DRILL HOLES, INSTALL BOLTS AND SAW/GRIND ANY EXCESSIVE BOLT LENGTHS.
- 3) TO ASSEMBLE TABLE TOP, LAY UPSIDE DOWN ON FLAT SURFACE EQUALLY SPACING BOARDS AND PLACE STIFFENERS AS SHOWN IN <u>SKETCH 2</u>. FASTEN STIFFENERS WITH DECK SCREWS AT THE FOUR OUTER CORNERS FIRST, WORKING YOUR WAY TOWARDS THE MIDDLE, USING A PRY BAR TO MAINTAIN EVEN GAPS IF BOARDS ARE WARPED. REPEAT PROCESS FOR SEATS WITHOUT MIDDLE BOARDS.
- 4) FACING UNIT NUMBERS & BOLT HEADS OUTWARD, ATTACH THE TABLE TOP AND SEATS TO END ASSEMBLIES FROM THE TOP SIDE WITH SPAX SCREWS THROUGH PILOT HOLES.
- 5) TO INSTALL ANGLED SUPPORTS, FLIP TABLE UPSIDE DOWN.
 ATTACH END WITH "NIPPED" TIP ALONGSIDE MIDDLE TOP
 STIFFENER WITH ANGLED DECK SCREWS. THEN USING A
 SQUARE, MAKE SURE LEGS AT PERPENDICULAR TO TOP
 PRIOR TO ATTACHING OTHER END WITH ANGLED DECK
 SCREWS SKETCH 3.
- 6) SAND ALL EXPOSED EDGES OF SEATS AND TOP, AND TO REMOVE ANY LUMBERS STAMPS OR OTHER MARKINGS.
 SEALING WILL BE DONE BY CAMP AFTER YEAR OF DRYING.

MATERIALS LIST

- 1) 2 @ 2" x 4" x 12'-0" TREATED LUMBER
- 2) 9 @ 2" x 6" x 8'-0" TREATED LUMBER
- 3) 1 @ 2" x 6" x 10'-0" TREATED LUMBER
- 4) 1 @ 2" x 6" x 12'-0" TREATED LUMBER
- 5) 16 @ 5/16" x 3 1/2" CARRIAGE BOLTS*
- 6) 16 @ 5/16" NUTS*
- 7) 16 @ 5/16" FLAT WASHERS*
- 8) 36 @ 1/4" x 4" WASHER HEAD SPAX SCREWS
- 9) 64 @ 2 1/2" EXTERIOR DECK SCREWS
- * Galvanized preferred, but zinc acceptable. If 1/2" increments not available locally, your group or camp can cut off excess.







